## IN THE CLAIMS

Please amend the claims as follows.

1. (Currently Amended) A method for designing a system on a target device utilizing field programmable gate arrays (FPGAs), comprising:

synthesizing a design for the system;

mapping components in the design onto resources on the target device;

determining placement locations for the components on the target device; and

identifying components to replicate in response to criticality determined from the placement locations;

duplicating the components to replicate; and

determining placement locations for duplicates of the components to replicate to be placed on the target device together with the components to replicate.

- 2. (Original) The method of Claim 1, wherein identifying components to replicate comprises identifying a replication candidate with associated slack that exceeds a threshold value.
- 3. (Original) The method of Claim 2, further comprising determining a location for a duplicate of the replication candidate.
- 4. (Original) The method of Claim 3, further comprising determining slack gain associated with the duplicate of the replication candidate at the location.
- 5. (Original) The method of Claim 4, further comprising computing a gain value for the duplicate of the replication candidate.
- 6. (Original) The method of Claim 5, wherein computing the gain value comprising evaluating slack gain, the associated slack of the replication candidate, and illegalities associated with placement at the location.
- 7. (Original) The method of Claim 5, further comprising designating n components with a highest gain value as the components to replicate.

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- 8. (Currently Amended) The method of Claim 1, further comprising wherein determining placement locations comprises performing incremental placement on duplicates of the components to replicate.
  - (Original) The method of Claim 8, further comprising:
     identifying additional components to replicate; and
     performing incremental placement on the duplicates of the additional components to replicate.
- 10. (Original) The method of Claim 8, further comprising routing the components and the duplicates of the components to replicate.
- 11. (Original) The method of Claim 1, further comprising removing a duplicate if a location of the duplicate is in a logic array block with its corresponding component to replicate.
- 12. (Original) The method of Claim 8, further comprising determining system slack for the system.
- 13. (Original) The method of Claim 12, further comprising restoring the system to its previous design if the system slack has decreased.
- 14. (Currently Amended) A method for designing a system on a target device utilizing field programmable gate arrays (FPGAs), comprising:

determining placement locations for components on the target device;

identifying components to replicate in response to criticality determined from the placement locations; and

performing incremental placement to resolve an illegality in placement of a duplicate of a component to replicate together with the component to replicate on the target device.

- 15. (Original) The method of Claim 14, wherein identifying components to replicate comprises identifying a replication candidate with associated slack that exceeds a threshold value.
- 16. (Original) The method of Claim 15, further comprising determining a location for a duplicate of the replication candidate.

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- 17. (Original) The method of Claim 16, further comprising determining slack gain associated with the duplicate of the replication candidate at the location.
- 18. (Original) The method of Claim 17, further comprising computing a gain value for the duplicate of the replication candidate.
- 19. (Original) The method of Claim 18, wherein computing the gain value comprising evaluating slack gain, the associated slack of the replication candidate, and illegalities associated with placement at the location.
- 20. (Original) The method of Claim 18, further comprising designating n components with a highest gain value as the components to replicate.
- 21. (Currently Amended) The method of Claim 14, wherein performing incremental placement to resolve illegalities in placement of <u>the duplicates</u> of the components to replicate comprises: generating a proposed move for the duplicate;

generating cost function values for a current placement with the proposed move; and accepting the proposed move if its associated cost function value is better than the cost function value of the current placement.

- 22. (Original) The method of Claim 21, wherein generating the proposed move comprises moving the duplicate to a logic-array block (LAB) that is a fanin of the duplicate.
- 23. (Original) The method of Claim 21, wherein generating the proposed move comprises moving the duplicate to a logic-array block (LAB) that is a fanout of the duplicate.
- 24. (Original) The method of Claim 21, wherein generating the proposed move comprises moving the duplicate to a logic-array block (LAB) that is a sibling of a LAB where the duplicate resides.
- 25. (Original) The method of Claim 21, wherein generating the proposed move comprises moving the duplicate to a logic-array block (LAB) that is adjacent to the duplicate.
- 26. (Currently Amended) A machine-readable medium having stored thereon sequences of instructions, the sequences of instructions including instructions which, when executed by a processor, causes the processor to perform:

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locations:

synthesizing a design for a system;
mapping components in the design onto resources on a target device;
determining placement locations for the components on the target device; and
identifying components to replicate in response to criticality determined from the placement

duplicating the components to replicate; and

determining placement locations for duplicates of the components to replicate to be placed on the target device together with the components to replicate.

- 27. (Original) The machine-readable medium of Claim 26, wherein identifying components to replicate comprises identifying a replication candidate with associated slack that exceeds a threshold value.
- 28. (Original) The machine-readable medium of Claim 27, further comprising instructions which when executed further performs determining a location for a duplicate of the replication candidate.
- 29. (Original) The machine-readable medium of Claim 28, further comprising instructions which when executed further performs determining slack gain associated with the duplicate of the replication candidate at the location.
- 30. (Original) The machine-readable medium of Claim 29, further comprising instructions which when executed further performs computing a gain value for the duplicate of the replication candidate.
- 31. (Original) The machine-readable medium of Claim 30, wherein computing the gain value comprising evaluating slack gain, the associated slack of the replication candidate, and illegalities associated with placement at the location.
- 32. (Original) The machine-readable medium of Claim 30, further comprising instructions which when executed further performs designating n components with a highest gain value as the components to replicate.
- 33. (Currently Amended) The machine-readable medium of Claim 26, further comprising wherein determining placement locations comprises performing incremental placement on duplicates of the components to replicate.

- 34. (Original) The method of Claim 1, wherein identifying components to replicate comprises identifying a replication candidate with associated path delay that exceeds a threshold value.
  - 35. (New) The method of Claim 1, further comprising saving the placement locations.
  - 36. (New) The method of claim 26, further comprising saving the placement locations.